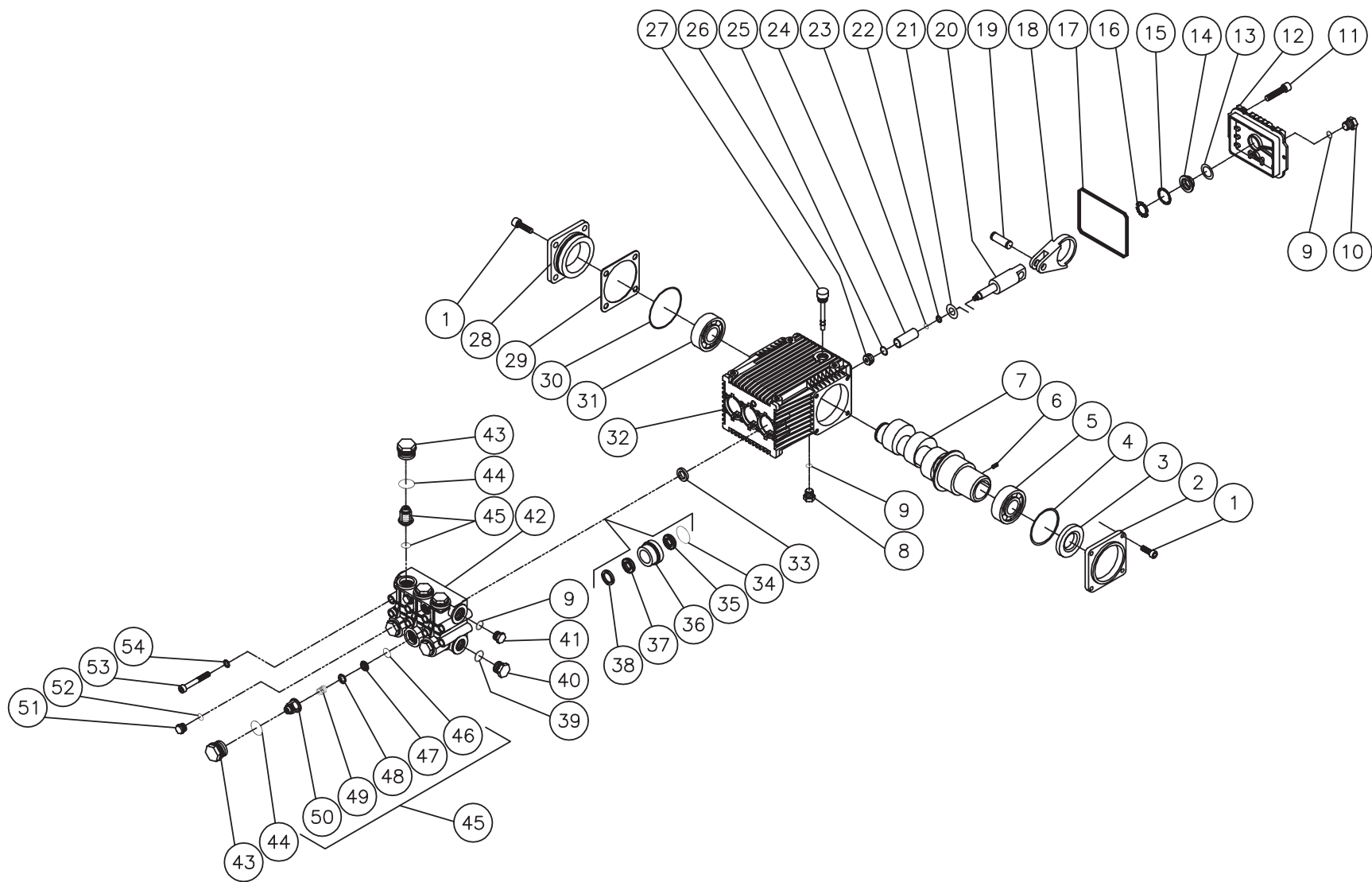


HIGH PRESSURE PUMP (3-0194)



3-0194 070214 ALC

For parts Call 888-279-9274

3-0194-070214 ALC								
PUMP ASSEMBLY								
REF.	DESCRIPTION	PART #	QTY.		REF.	DESCRIPTION	PART #	QTY.
1	BOLT	27-8884	8		29	SHIM- 0.1MM (QTY. VARIES 1-3)	46-0704	-
2	SHAFT COVER	46-0713	1		-	SHIM- 0.2MM (QTY. VARIES 1-3)	46-0705	-
3	OIL SEAL (SEE KIT 70-0337)	26-0194	1		30	O-RING (SEE KIT 70-0337)	25-0380	1
4	O-RING (SEE KIT 70-0337)	25-0397	1		31	BEARING (AFTER SERIAL #28511)	48-0072	1
5	BEARING	48-0062	1		-	BEARING (BEFORE SERIAL #28511)	48-0061	1
6	SET SCREW	27-8886	1		32	CRANKCASE	46-0811	1
7	CRANKSHAFT (AFTER SERIAL #28511)	46-0959	1		33	OIL SEAL (SEE KIT 70-0337)	46-0931	3
-	CRANKSHAFT (BEFORE SERIAL #28511)	46-0734	1		34	O-RING (SEE KIT 70-0177)	25-0384	3
8	PLUG	39-0102	1		35	LOW PRESSURE SEAL (SEE KIT 70-0177)	46-0707	3
9	O-RING	25-0325	3		36	PACKING RETAINER	46-0708	3
10	PLUG	39-0086	1		37	V-PACKING (SEE KIT 70-0177)	46-0709	3
11	BOLT	27-8885	6		38	SUPPORT RING (SEE KIT 70-0178)	46-0710	3
12	CRANKCASE COVER	46-0719	1		39	O-RING	25-0372	1
13	O-RING	25-0370	1		40	PLUG	39-0088	1
14	OIL SIGHT GLASS	46-0670	1		41	PLUG	39-0086	1
15	REFLECTOR	46-0824	1		42	MANIFOLD	46-0711	1
16	RETAINER	46-0671	1		43	VALVE CAP BRASS	39-0095	6
17	O-RING (SEE KIT 70-0337)	25-0398	1		-	VALVE CAP STAINLESS STEEL	39-0105	-
18	CONNECTING ROD (AFTER SERIAL #28511)	46-0922	3		44	O-RING	25-0160	6
-	CONNECTING ROD (BEFORE SERIAL #28511)	46-0697	3		45	VALVE ASSEMBLY KIT (INC. 46-50)	70-0179	1
19	PISTON PIN	46-0698	3		46	O-RING (SEE KIT 70-0179)	25-0386	6
20	PLUNGER ROD	46-0699	3		47	VALVE SEAT (SEE KIT 70-0179)	N/A Sep.	6
21	SLINGER WASHER (SEE KIT 70-0352)	46-0700	3		48	VALVE PLATE (SEE KIT 70-0179)	N/A Sep.	6
22	BACK-UP RING (SEE KIT 70-0352)	25-0404	3		49	VALVE SPRING (SEE KIT 70-0179)	N/A Sep.	6
23	O-RING (SEE KIT 70-0352)	25-0382	3		50	VALVE CAGE (SEE KIT 70-0179)	N/A Sep.	6
24	PISTON (SEE KIT 70-0352)	46-0701	3		51	PLUG	39-0096	2
25	WASHER (SEE KIT 70-0352)	26-0191	3		52	O-RING	25-0387	2
26	NUT (SEE KIT 70-0352)	30-6020	3		53	BOLT	27-8440	8
27	OIL DIPSTICK	39-0090	1		54	LOCKWASHER	29-0154	8
28	BEARING CAP	46-0703	1					

REPLACEMENT KITS				
Mi-T-M KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0177	KIT - HIGH PRESSURE SEALS	34, 35, 37	3	3
70-0178	KIT - SUPPORT RINGS	38	3	3
70-0179	KIT - VALVE KIT	46-50	6	3
70-0337	KIT - OIL SEALS KIT	3, 4, 17, 30, 33	1,1,1,1,3	3
70-0352	KIT - PISTON KIT	21-26	3	3